FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS 83MM REGULAR FTB - NIGERIA TAR/NICOTINE
BRAND CODE-0690 (NGA)

EFFECTIVE DATE: 02/27/92
NIGERIA

APPLIES TO EXPORT FORMULAS: 24

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	3.95	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)		05-107-E
	:	FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	:	AJAX 8300-N		PVA 61-017-A
GLUE APP. FOR ANCH. ADH	:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)		HM 61-211-A
DRY WEIGHT	:	68.30	GRAMS/100 RODS	17.08 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS	17.14 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS	18.51 GRAMS/25 RODS

REASON FOR CHANGE : FILTER TARGET WEIGHTS IN GRAMS PER 25 RODS ADDED
: TO SPECIFICATION AS A COST SAVINGS MEASURE (BY
: REDUCING SAMPLE SIZE). MATERIALS UPDATED AS
: REQUIRED. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : C. F. VEALEY
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